



DO NOT RUN DRY

Familiarize yourself with the operation of this equipment. Know how to quickly shut off in case of an emergency.

Preparing the Pump

1. Connect suction and discharge hoses. Make sure suction hose is fitted with a strainer.
2. **Remove priming plug from top of pump and fill chamber with water.**

Notes:

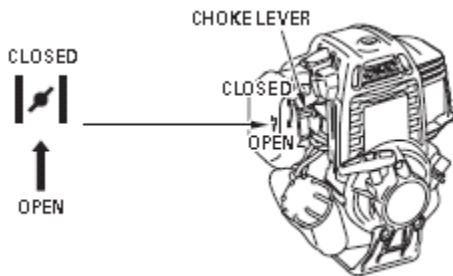
- Suction hoses must be rigid enough not to collapse when pump is operating.
- Discharge hoses are usually thin-walled collapsible hoses. Rigid hoses similar to those used as suction hoses may also be used as discharge hoses.
- Two clamps are recommended for connection of suction hoses to inlet coupling.

This connection is important. Even a small air leak on the suction side of pump will prevent the pump from priming.

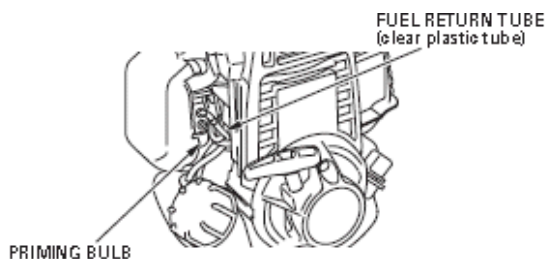
Starting the Engine

1. To start a cold engine, move the choke lever to the CLOSED position.

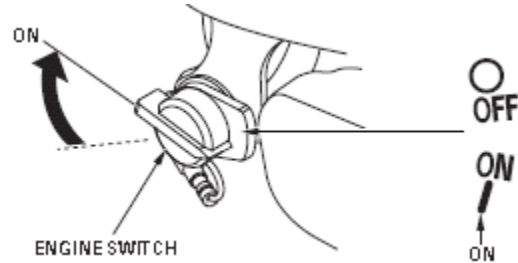
To restart a warm engine, leave the choke lever in the OPEN position.



2. Press the priming bulb repeatedly until fuel can be seen in the clear-plastic fuel-return tube.

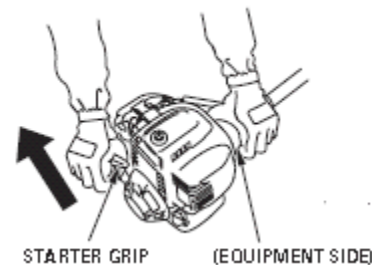


3. Turn the Engine Switch to the ON position.

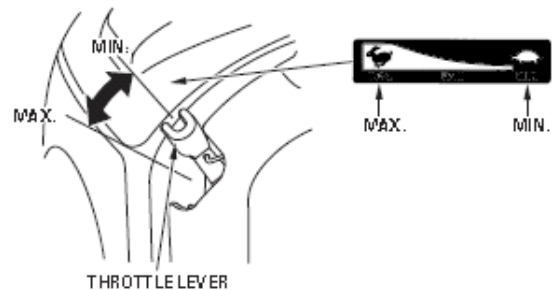


4. Pull the starter grip lightly until you feel resistance, then pull briskly. **NOTE:** Do not allow starter grip to snap back against the engine. Return it gently to prevent damage to the starter.

Standard/Pump type:



5. Position the throttle lever for the desired engine speed.



6. **IMPORTANT!** After engine warms up, move open throttle fully.
7. If the Choke Lever was moved to the CLOSED position to start the engine, gradually move it to the OPEN position as the engine warms up.

STOPPING THE ENGINE

To stop the engine in an emergency, turn the Engine Switch to the OFF position.

Under normal conditions, use the following procedure:

1. Move the Throttle Lever to the MIN position.
2. Turn the Engine Switch to the OFF position.

Refueling

Always allow the engine to cool prior to refueling. Be sure to refuel in a well-ventilated area with the engine stopped. Do not fill above the upper limit line. To refuel:

1. With the pump on a level surface, remove the fuel tank cap and check the fuel level.

WARNING

Gasoline is highly flammable and explosive.

You can be burned or seriously injured when handling fuel.

- Stop the engine and keep heat, sparks, and flame away.
- Refuel only outdoors.
- Wipe up spills immediately.

2. Add fuel as required. Do not fill beyond the upper limit line.
3. Reinstall the fuel tank cap securely.